

Generating and Solving Very Large-Scale Vehicle Routing Problems

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Introduction

► Capacitated Vehicle Routing Problem (VRP)

Generate a sequence of deliveries for each vehicle in a homogeneous fleet based at a single depot so that all customers are serviced and the total distance traveled is minimized

Vehicle constraints

- Fixed capacity

- Leave and return to depot

- Route-length restriction

Customer constraints

- Known demand

- Serviced in one visit

Introduction

► Recent Computational Efforts

Large-scale vehicle routing problems (**LSVRP**)

Developed by Golden et al. in 1998

20 problems

200 to 483 customers

8 problems with route-length restrictions

3 geometric patterns (**circle**, **square**, **star**)

Visually estimate solutions

General-purpose **metaheuristics** have produced high-quality solutions

Deterministic annealing
Tabu search



Introduction

► Outline of Presentation

Review recent solution procedures

Six algorithms

Improved version of record-to-record travel

Computational results on 20 LSVRPs

Develop new very large-scale VRPs

12 **VLSVRPs** with geometric symmetry

560 to 1200 customers

Route-length restrictions

Computational results with improved RTR travel

Solution Procedures

► Six Algorithms (1998 to 2003)

Deterministic annealing

Record-to-record travel [RTR](#) Golden et al. (1998)

Backtracking adaptive
threshold accepting [BATA](#) Tarantilis (2003)

List-based threshold accepting [LBTA](#) Tarantilis (2003)

Tabu search

Network flow-based tabu search Golden et al. (1998)

Adaptive memory-based
tabu search [BoneRoute](#) Tarantilis and
Kiranoudis (2002)

Granular tabu search [GTS](#) Toth and Vigo (2003)

Solution Procedures

► Improved RTR Travel (VRTR)

Accurate, fast, simple, and flexible

Motivated by work of
Cordeau et al. (2002)

Implement **variable-length neighbor list**

Start with fixed-length list of $k = 40$

For node i , remove all edges with length greater than $\alpha \times L$, where L is the maximum length among edges in i 's neighbor list

Like granular neighborhood
of Toth and Vigo

As α decreases, so does running time and accuracy suffers

Solution Procedures

► VRTR Travel Algorithm

Step 1. Generate an initial feasible solution using the modified Clarke and Wright algorithm.

$\lambda = 0.6, 1.4, 1.6$

Set **Record** = objective function value of current solution.

Set **Deviation** = $0.01 \times \text{Record}$.

Step 2. Improve the current solution.

One-point moves with RTR travel, two-point moves with RTR travel between routes, and two-opt move with RTR travel.

Maintain feasibility.

Update Record and Deviation.

Solution Procedures

► VRTR Travel Algorithm

Step 3. For the current solution, apply one-point move (within and between routes), two-point move (between routes), two-opt move (between routes), and two-opt move (within and between routes). Only **downhill** moves are allowed.

Update Record and Deviation.

Step 4. Repeat until no further improvement for $K = 5$ consecutive iterations.

Step 5. Perturb the solution.

Step 6. Keep the best solution generated so far.

Return to Step 1 and select a new value for λ .

Computational Experiments

► Computational Results

20 LSVRPs

Best-known solution to each problem

7 visually estimated

3 by VRTR ← Different parameter values

10 by ORTR ← Other experiments with RTR

Five procedures that solve all problems

RTR GTS BATA LBTA VRTR

← Single set of parameter values

Computational Experiments

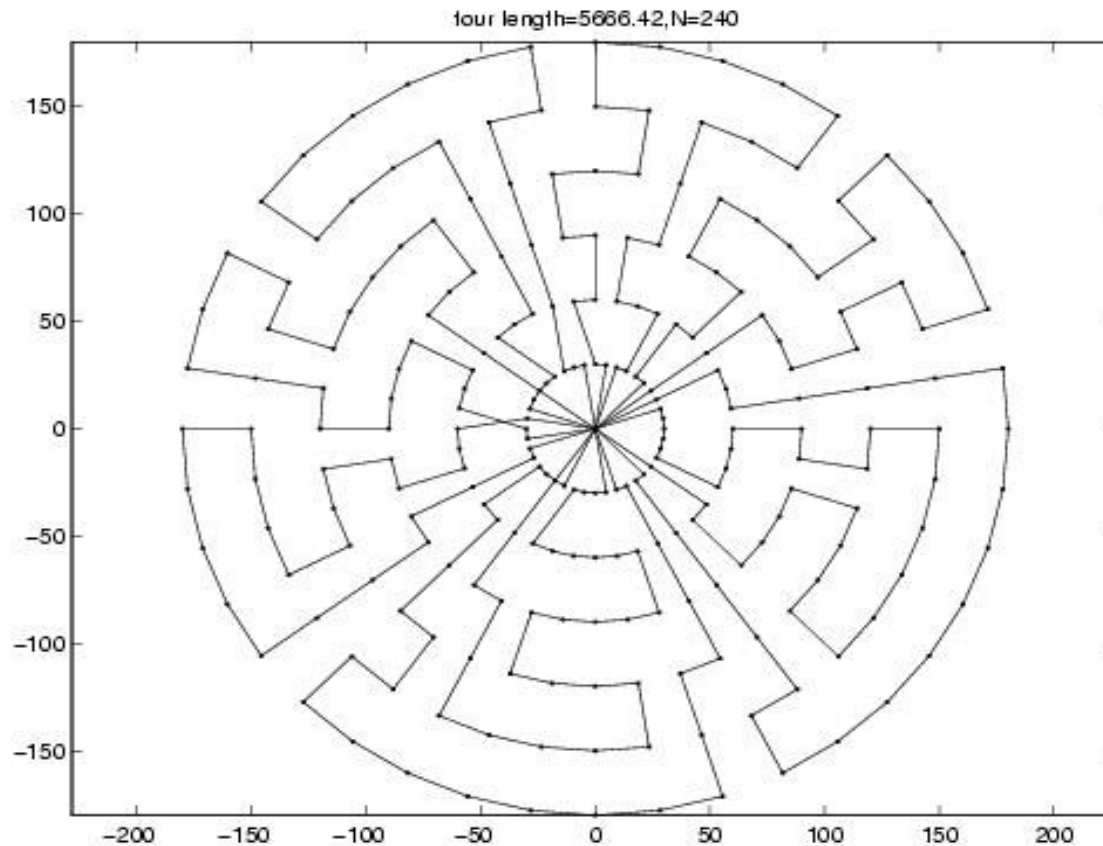
► Computational Results

Algorithm	Average % Above Best-known Solution	Average Computing Time (min)	CPU
RTR	3.56	37.15	P 100 MHz
GTS	2.52	17.55	P 200 MHz
BATA	1.62	18.41	P 233 MHz
LBTA	1.59	17.81	P 233 MHz
VRTR			A 1 GHz
$\alpha = 1$	0.70	1.13	
$\alpha = 0.4$	0.77	0.68	

Use 50% to 60% of the edges

Computational Experiments

- ▶ VRTR Solution ($\alpha = 1$) for LSVRP with 240 Customers



Computational Experiments

► Three Comments

1. Adaptive memory-based tabu search

BoneRoute algorithm of Tarantilis and Kiranoudis

Applied to only eight problems with route-length restrictions

Algorithm	Average % Above Best-known Solution	Average Computing Time (min)	CPU
BR	0.68	42.05	P 400 MHz

Seven parameters with “standard settings”

Computational Experiments

► Three Comments

2. Head-to-head competition on 20 LSVRPs

RTR GTS BATA LBTA VRTR

First Place

VRTR generates **nine** best solutions

Second Place

GTS generates **two** best solutions

Honorable Mention

Visually estimated solutions (problems 2 to 8)
from Tarantilis and Kiranoudis are very good

No algorithm produced
better solutions!



Computational Experiments

► Three Comments

Christofides et al. (1979)

3. Results on seven benchmark VRPs

50 to 199 customers

No service times for customers

Algorithm	Average % Above Best-known Solution	Average Computing Time (min)	CPU
VRTR			A 1 GHz
$\alpha = 1$	0.62	0.41	
$\alpha = 0.6$	0.62	0.35	
$\alpha = 0.4$	0.41	0.32	
GTS	0.47	3.10	P 200 MHz

New Problems

► Very Large-Scale Vehicle Routing

Very large-scale vehicle routing problems (**VLSVRP**)

12 problems

560 to 1200 customers

All problems with route-length restrictions

Geometric pattern (**circle**)

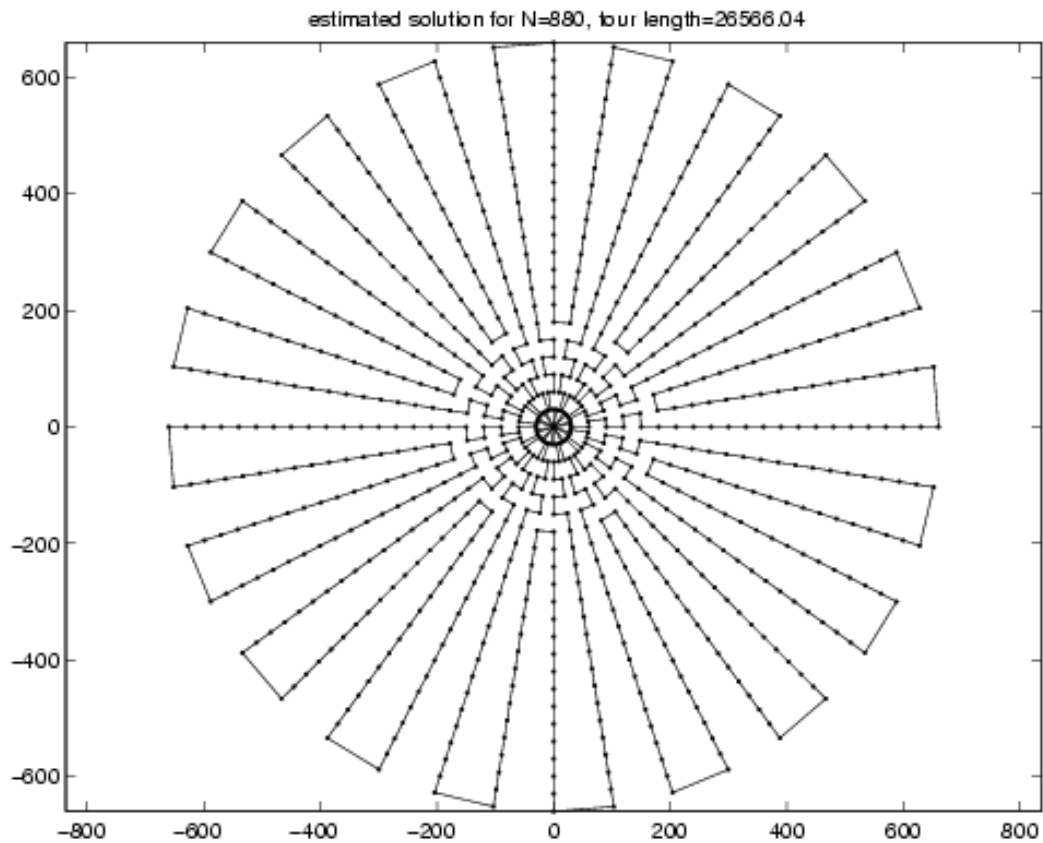
Visually estimate solutions

Easy to construct

Problem generator

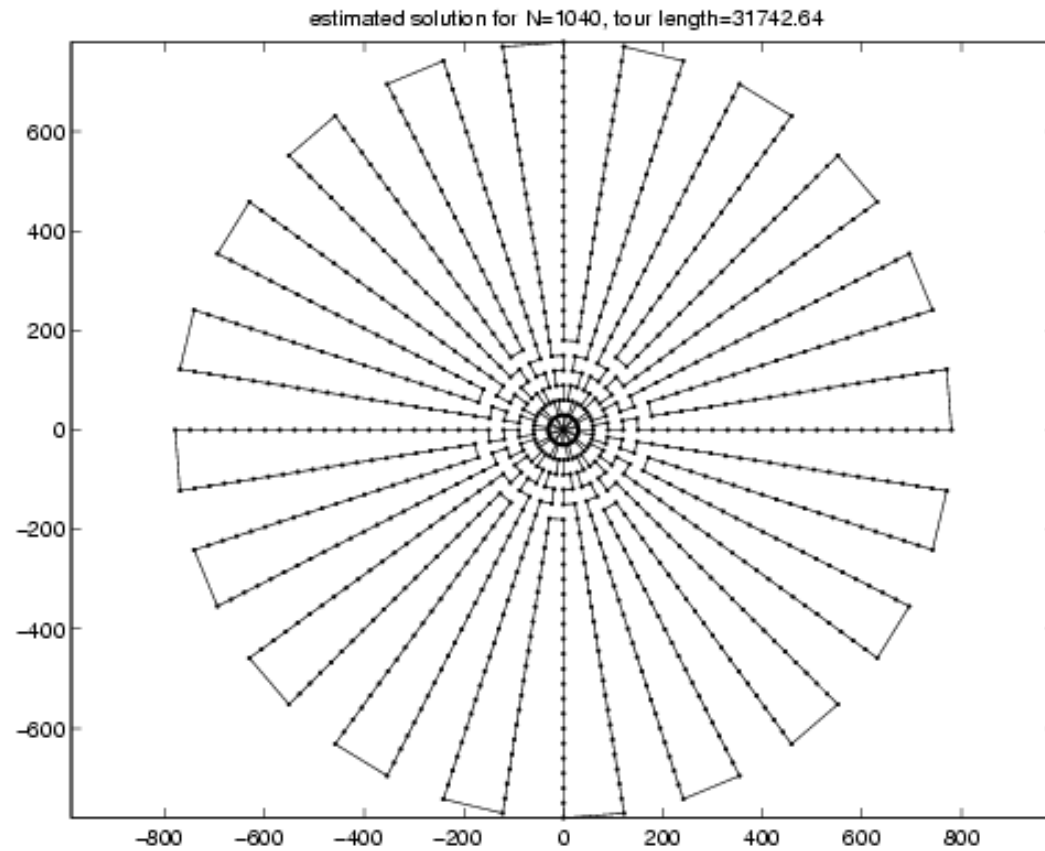
New Problems

► VLSVRP with 880 Customers



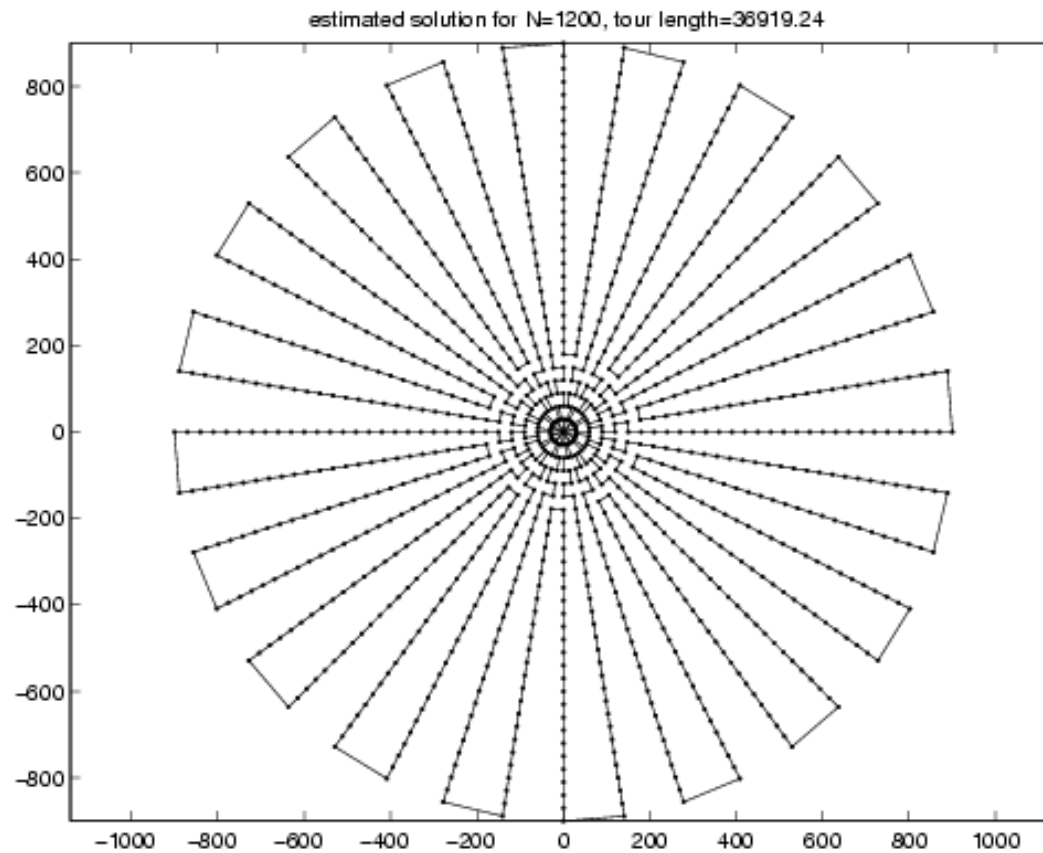
New Problems

► VLSVRP with 1040 Customers



New Problems

► VLSVRP with 1200 Customers



Computational Experiments

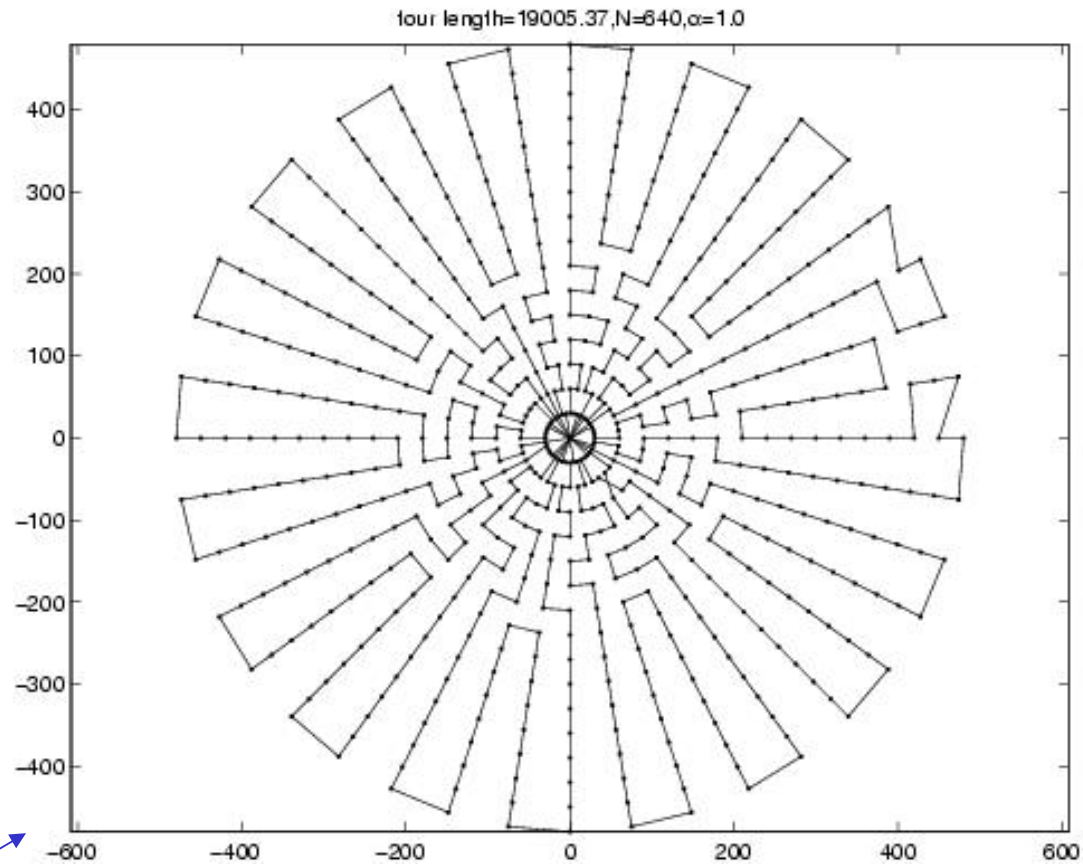
► VLSVRPs: Computational Results

Algorithm	Average % Above Best-known Solution	Average Computing Time (min)	CPU
VRTR			A 1 GHz
$\alpha = 1$	1.10	3.16	
$\alpha = 0.6$	1.20	2.94	
$\alpha = 0.4$	2.28	2.08	

Visually estimated solution is best-known solution for 10 problems

Computational Results

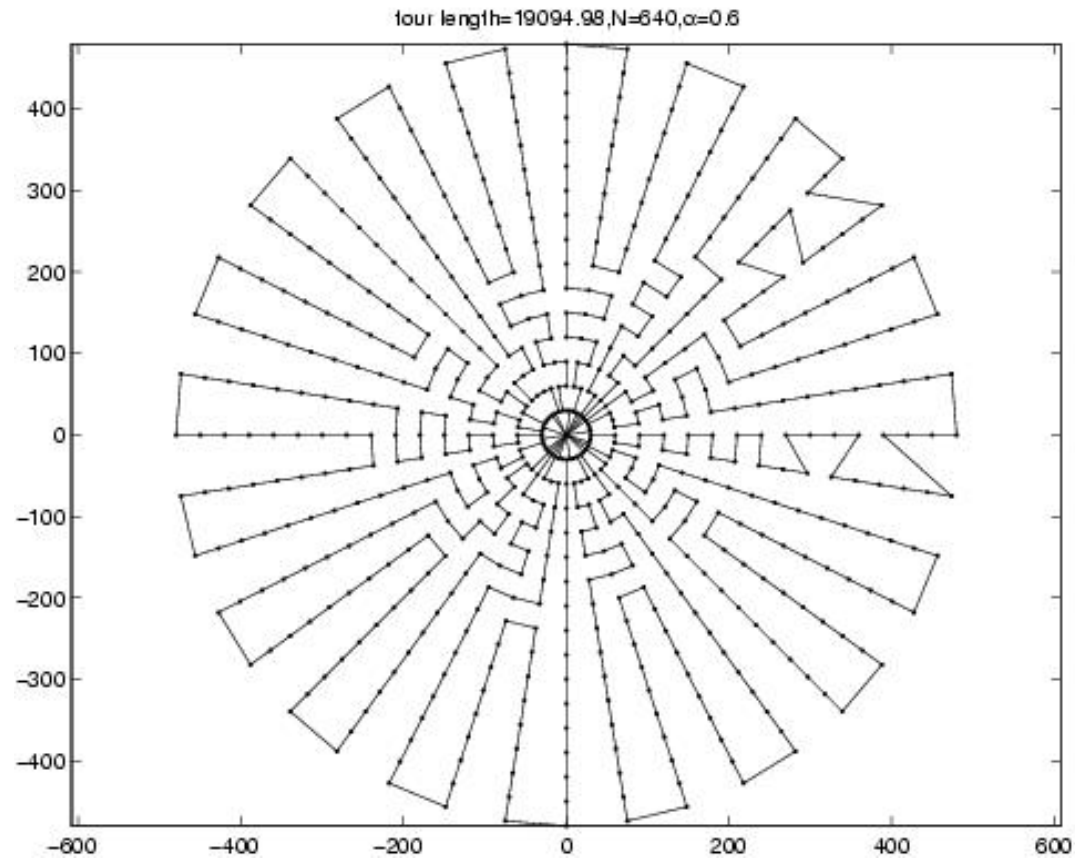
► VRTR Solution ($\alpha = 1$) for VLSVRP with 640 Customers



Visually estimated solution = 18801.13

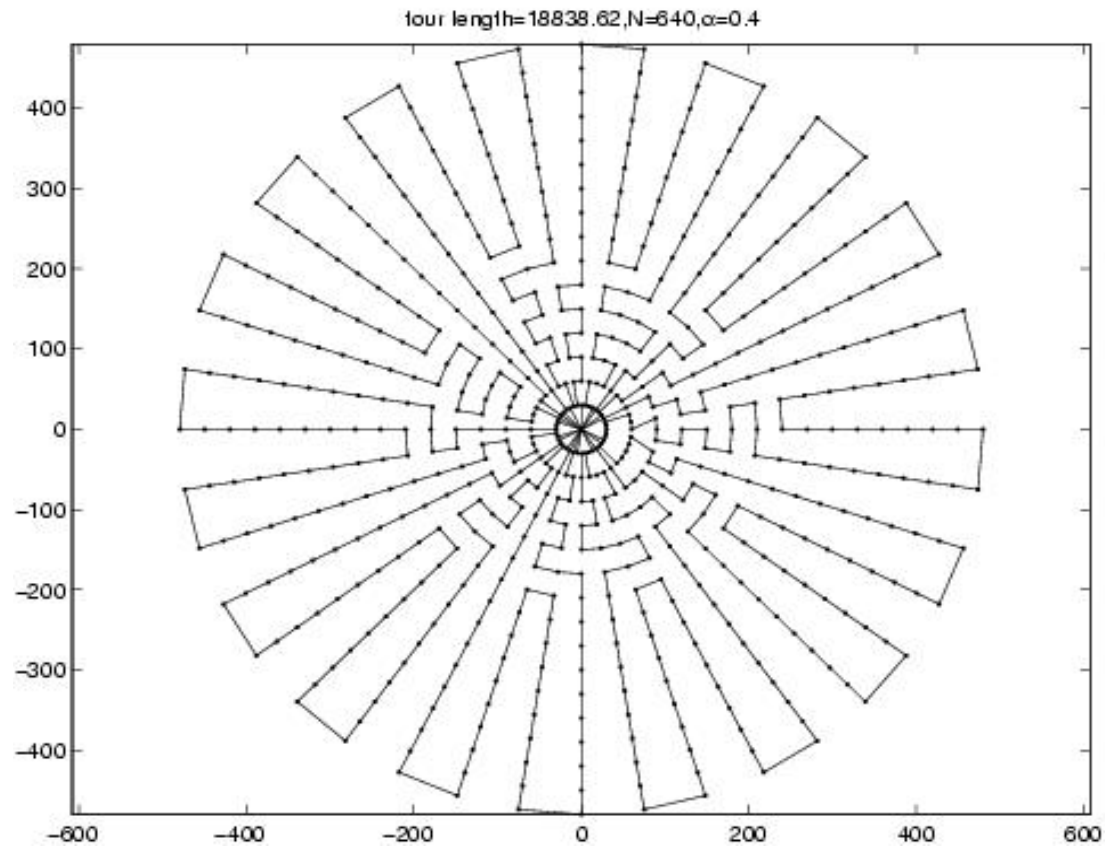
Computational Results

- ▶ VRTR Solution ($\alpha = 0.6$) for VLSVRP with 640 Customers



Computational Results

- ▶ VRTR Solution ($\alpha = 0.4$) for VLSVRP with 640 Customers



Conclusions

► Summary

Reviewed procedures for solving LSVRPs

Generated a new set of 12 VLSVRPs with 560 to 1200 customers

Developed improved version of RTR travel algorithm with a variable-length neighbor list

VRTR is **very fast** and **highly accurate** in solving 20 LSVRPs and 12 VLSVRPs

Paper forthcoming in *Computers & Operations Research* (available at www.sciencedirect.com)