

Calculate the effectiveness factor  $\eta$  as a function of the Thiele modulus  $\phi$  for an enzyme immobilized in a spherical gel. Warning: It takes ~15 minutes to calculate/plot  $\eta$ ; be patient, or decrease the number of points of  $\phi$  in the plot.

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The following differential equation describes the dimensionless substrate concentration in a spherical bead.

$$\frac{d^2 s}{dr^2} + \frac{2}{r} \frac{ds}{dr} = \phi^2 \cdot v(s) \quad \text{B.C.:} \quad s(1) = s_1 = 1 \quad \frac{ds(0)}{dr} = 0$$

Assign dimensionless model parameters and rate expression:

$$\beta := 1 \quad \Gamma := 10 \quad \text{where} \quad \beta = \frac{K_m}{s_b} \quad \Gamma = K_i \cdot \frac{s_b}{\beta} \quad \phi = R \cdot \sqrt{\frac{v_m}{D_e \cdot K_m}} \quad s := 0, 0.01 \dots 1$$

$$v(s) := \frac{s}{1 + \frac{s}{\beta} + \Gamma \cdot s^2}$$

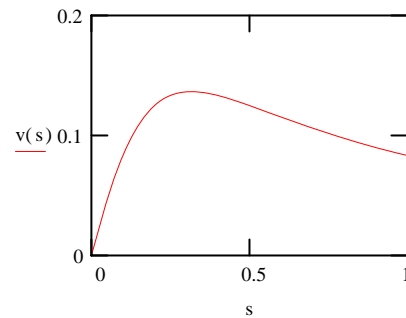
Transform the above equation into two 1st-order ODEs:

$$dsdr(z) := z$$

$$dzdr(r, s, z, \phi) := \phi^2 \cdot v(s) - 2 \cdot \text{if} \left( r=0, \frac{\phi^2}{3} \cdot v(s), \frac{z}{r} \right)$$

With ORIGIN := 1

$$\text{ODE}(r, y) := \begin{bmatrix} dsdr(y_2) \\ dzdr(r, y_1, y_2, y_3) \\ 0 \end{bmatrix} \quad \leftarrow \text{Add a dummy ODE for } d\phi/dr=0 \text{ so that we can vary } \phi.$$



Integrate ODE to obtain  $s_1$  (the value of  $s$  at  $r=1$ ) as we change  $s_0$  (the value of  $s$  at  $r=0$ ).  $N := 100$

$$s_1(\phi, s_0) := \text{rkfixed} \left[ \begin{bmatrix} s_0 \\ 0 \\ \phi \end{bmatrix}, 0, 1, N, \text{ODE} \right]_{N,2} \quad \text{The value of } s \text{ at } r=1 \text{ is a function of the value of } s \text{ at } r=0.$$

With the "Given-Find" function, numerically find the value of  $s_0$  that yields  $s(1)=s_1=1$

$$s_0 := 0 \quad \dots \text{initial guess}$$

$$\text{Given} \quad s_1(\phi, s_0) = 1 \quad s_0(\phi) := \text{Find}(s_0)$$

$$\text{An example: } s_0(7) = 0.08055$$

Calculate flux of substrate at the surface of bead by integrating the ODEs with the correct  $s_0$  and taking the value of  $ds/dr$  at  $r=1$ .

$$dsdr_1(\phi) := \text{rkfixed} \left[ \begin{bmatrix} s_0(\phi) \\ 0 \\ \phi \end{bmatrix}, 0, 1, N, \text{ODE} \right]_{N,3}$$

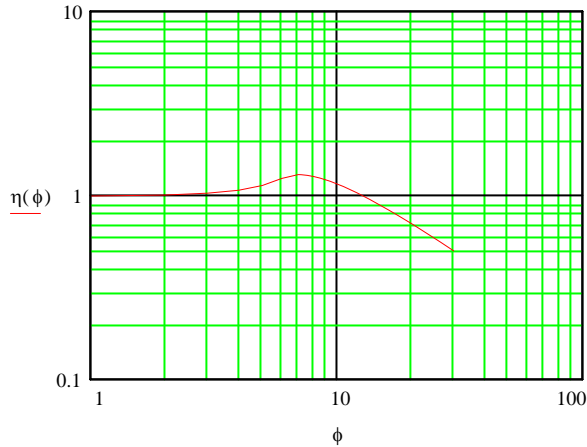
Finally, we define the effectiveness factor.

$$\eta(\phi) := \frac{\text{dsdr}_1(\phi)}{\frac{1}{3} \cdot \phi^2 \cdot v(1)}$$

An example.  $\eta(7) = 1.299$

### Plot of Effectiveness factor versus Thiele modulus

$\phi := 1 .. 30$



There exists a maximum in the effectiveness factor where  $\eta$  is greater than unity. This is where mass transfer limitation allows the enzyme to face a lower level of substrate and shields the enzyme from the full inhibitory effect of substrate. To achieve the highest conversion rate, one can choose a bead radius to coincide with  $\phi$  at the maximum  $\eta$ .

**Side Bar: A Mathcad Trick.** If we want to be able to change the initial guess, for example, to accommodate a wide range of  $\phi$  so that the function  $s_0$  converges quickly, we let the initial guess be part of the argument to the function  $s_0$ . Use this trick to provide different initial guesses to locate multiple roots.

Given  $s_1(\phi, \text{guess}_s_0) = 1$        $s_0(\phi, \text{guess}_s_0) := \text{Find}(\text{guess}_s_0)$

An example:  $s_0(7, 0) = 0.08055$

Then, this argument propagates to the flux function  $\text{dsdr}_1$ .

$$\text{dsdr}_1(\phi, \text{guess}_s_0) := \text{rkfixed} \left[ \begin{bmatrix} s_0(\phi, \text{guess}_s_0) \\ 0 \\ \phi \end{bmatrix}, 0, 1, N, \text{ODE} \right]_{N,3}$$

Finally, it propagates to the effectiveness factor  $\eta$ .

$$\eta(\phi, \text{guess}_s_0) := \frac{\text{dsdr}_1(\phi, \text{guess}_s_0)}{\frac{1}{3} \cdot \phi^2 \cdot v(1)}$$

An example.  $\eta(7, 0) = 1.299$