

Solve substrate/product concentration profiles in a spherical gel (WITH PRODUCT INHIBITION)

Continuous bioreactor operated at steady-state. Note a major change in the B.C. at $r=R$.

One two-point boundary value (TPBV) problem solved with "sbval"; will take 3 minutes.

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$$\frac{d^2 \cdot s}{dr^2} + \frac{2}{r} \cdot \frac{ds}{dr} = \frac{1}{D_{es}} \cdot v(s) \quad \text{B.C.:} \quad s(R) = s_b \quad \frac{ds(0)}{dr} = 0$$

$$\frac{d^2 \cdot p}{dr^2} + \frac{2}{r} \cdot \frac{dp}{dr} = \frac{1}{D_{ep}} \cdot v(s, p) \quad \text{B.C.:} \quad p(R) = p_b \quad \frac{dp(0)}{dr} = 0 \quad \frac{dp(R)}{dr} = \frac{ds(R)}{dr}$$

(automatically true)

Model parameters:

$$v_m := 0.00001 \quad \text{g/cm}^3\text{-sec}$$

$$K_m := 0.001 \quad \text{g/cm}^3$$

$$K_p := 1$$

$$v(s, p) := \frac{v_m \cdot s}{K_m + s + K_p \cdot p}$$

$$D_{es} := 10^{-5} \quad \text{cm}^2/\text{sec} \quad D_{ep} := D_{es}$$

Operating parameters:

$$F := 100 \quad \dots \text{ flow rate (cm}^3/\text{sec)}$$

$$s_f := 0.01 \quad \dots \text{ substrate feed concentration (g/cm}^3\text{)}$$

$$V_b := 10000 \quad \dots \text{ bead volume (cm}^3\text{)}$$

$$R := 0.7 \quad \dots \text{ bead radius (cm)}$$

$$A := \frac{3 \cdot V_b}{R} \quad \dots \text{ total bead surface area (cm}^2\text{)}$$

Continuous bioreactor operated at steady-state:

$$\text{rate of diffusion across the bead surface} = \text{rate of conversion} \quad A \cdot D_{es} \cdot dsdr = F \cdot (s_f - s_b)$$

$$\text{stoichiometric conversion} \quad p_b = s_f - s_b$$

Because of symmetry $p = p_b + (s_b - s)$

Thus, the last two equations combine to give: $p = s_f - s$

Transform the 2nd-order differential equation into two 1st-order ODEs with the relationship: $p = p_b + s_b - s$

$$dsdr(r, s, z) := z$$

$$dzdr(r, s, z) := \frac{1}{D_{es}} \cdot v(s, s_f - s) - 2 \cdot \text{if} \left(r=0, \frac{1}{3 \cdot D_{es}} \cdot v(s, s_f - s), \frac{z}{r} \right)$$

$$\text{ODE}(r, y) := \begin{pmatrix} dsdr(r, y_1, y_2) \\ dzdr(r, y_1, y_2) \end{pmatrix}$$

Use sbval function to evaluate the initial conditions:

$$\text{guess}_1 := 0 \quad y_{\text{initial}}(r, \text{guess}) := \begin{pmatrix} \text{guess}_1 \\ 0 \end{pmatrix} \quad y_{\text{final}}(r, y) := A \cdot D_{\text{es}} \cdot y_2 - F \cdot (s_f - y_1)$$

$$y_0 := \text{sbval}(\text{guess}, 0, R, \text{ODE}, y_{\text{initial}}, y_{\text{final}})$$

$$y_0 = 1.629 \cdot 10^{-4} \leftarrow \text{MathCAD's guess of } s(0), \text{ which is not refined enough for this problem.}$$

Set the initial condition:

$$y_{\text{initial}} := \begin{pmatrix} y_0 \\ 0 \end{pmatrix} \quad \dots \text{ use sbval's value} \quad y_{\text{initial}} := \begin{pmatrix} 0.000163864 \\ 0 \end{pmatrix} \quad \dots \text{ guess manually}$$

Integrate ODE $N := 1000 \quad i := 1 \dots N$

$$y_{\text{out}} := \text{rkfixed}(y_{\text{initial}}, 0, R, N, \text{ODE})$$

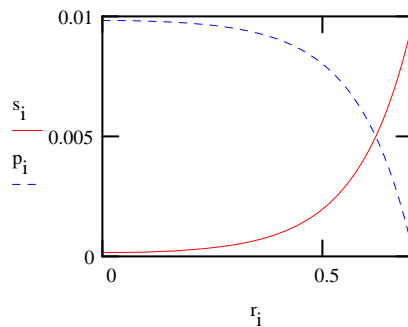
Use our own variable names

$$r_i := y_{\text{out}}_{i,1} \quad s_i := y_{\text{out}}_{i,2} \quad \text{dsdr}_i := y_{\text{out}}_{i,3}$$

Values at $r=1$

$$s_N = 0.00966 \quad \text{dsdr}_N = 0.0783$$

Plot of substrate/product profiles $p_i := s_f - s_i$



Check: (The next eqn. should be 0.)

$$A \cdot D_{\text{es}} \cdot \text{dsdr}_N - F \cdot (s_f - s_N) = 1.59188 \cdot 10^{-6}$$

Check: (The next 2 terms should be equal)

$$F \cdot (s_f - s_N) = 0.03357$$

$$A \cdot D_{\text{es}} \cdot \text{dsdr}_N = 0.03357$$

Compute the effectiveness factor, which is (observed rate / max rate without mass transfer limitation):

$$\eta := \frac{A \cdot D_{\text{es}} \cdot \text{dsdr}_N}{V_b \cdot v(s_N, p_N)} \quad \eta = 0.382$$